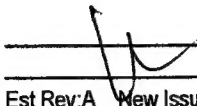
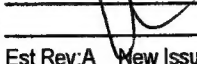


Date: Friday, 13/10/2006 10:18:47 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: OUTLET GASKET
Job Number	: 28546		
Estimate Number	: 12422		
P.O. Number	: N/A	Part Number	: D34759
This Issue	: 13/10/2006 S.O. No. : N/A	Drawing Number	: D3475 REV B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 13/09/2006 Type : SMALL /MED FAB	Drawing Revision	: B
Previous Run	: 27456	Material	: N/A
Written By	: 	Due Date	: 06/10/2006 Qty: 4 Um: Each
Checked & Approved By	: 		
Comment	: Est Rev:A New Issue 06-05-24 JLM		

Additional Product


Job Number:



Seq. #:	Machine Or Operation:	Description :
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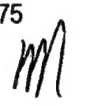
1.0	D3255	Gasket
-----	-------	--------



Comment: Qty.: 0.2710 Each(s)/Unit Total : 1.0840 Each(s)
 high temp. silicone sheet ..063(D3255)
 Batch: B26473  061013

2.0	WATER JET	FLOW WATER JET
-----	-----------	----------------



Comment: FLOW WATER JET
 1-Cut as per Dwg D3475
 Dwg Rev: B  061013
 Prog Rev: B
 2-Deburr if necessary

(4)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--




Comment: INSPECT PARTS AS THEY COME OFF MACHINE

(4)

4.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

 06-10-13 (4)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: 7444

 06-10-13

(4)

Date: Friday, 13/10/2006 10:18:47 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: OUTLET GASKET

Job Number: 28546

Part Number: D34759

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION QC21

SP 06/10/16

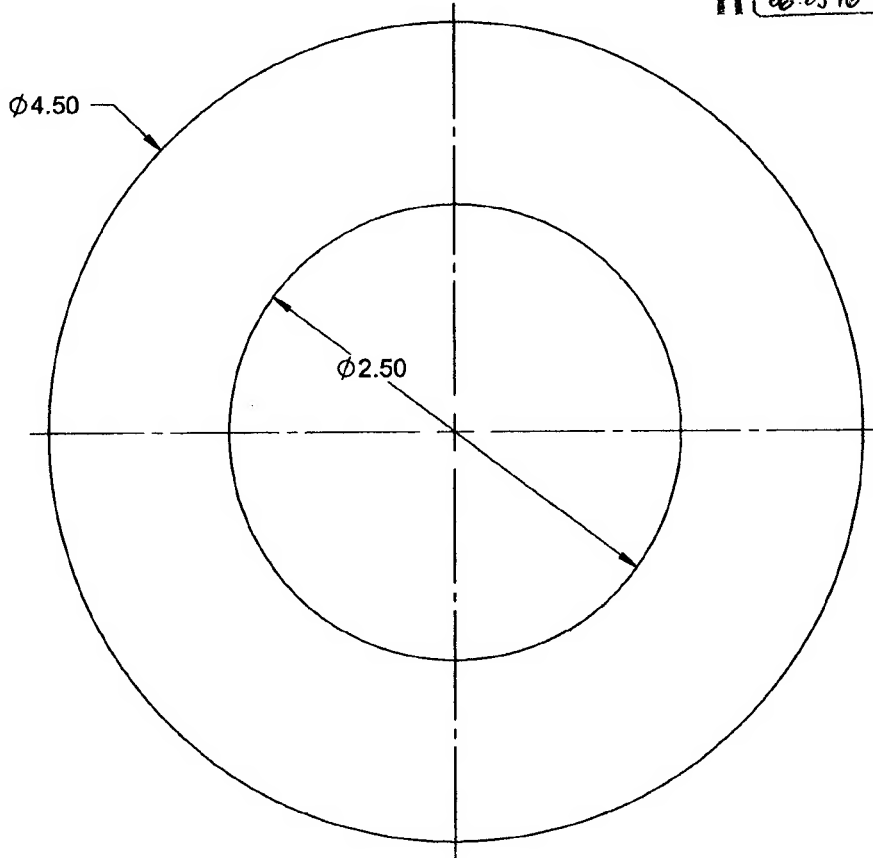
Job Completion



C. Lacelle 10/13

DART

DESIGN <i>B</i>	DRAWN BY <i>B</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>th</i>	APPROVED <i>th</i>	DRAWING NO. D3475	REV. B SHEET 7 OF 7
DATE 06.05.16		TITLE DUMP OUTLET	SCALE 1:1

RELEASED
06.05.16**REFERENCE ONLY****D3475-9 OUTLET GASKET****NOTES:**

- 1) MATERIAL: RED (OR GRAY) 60 DUROMETER HI-TEMPERATURE SILICONE SHEET, 0.063 THICK (REF. DART SPEC. M-SIL60-S.063)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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